

## TECHNICAL DATA

### Machine Type

*Milling machine*

Manufacturer:	CORREA
Model:	L30/104 / (S/n: 7901103)
Year of Manufacture:	1998
Condition:	Inspected
Type:	Mobile column
Control unit:	HEIDENHAIN TNC-426

### Technical Features

#### Dimensions

Table dimensions:	12240 x 1000 mm
Number of T slots:	6
T slots dimensions:	22 mm

#### Traverses of axes

X axis traverse:	10450 mm
Y axis traverse:	1200 mm
Z axis traverse:	2500 mm

#### Milling head

Head type:	Universal Auto-indexing head UDG-40 (2,5°)
Tool clamping system:	Hydraulic
Taper nose:	ISO 50
Speed range:	20 - 3000 r.p.m.
Spindle power:	30 kW (1204 Nm)

#### Feedrates

Feedrate:	20 - 5000 mm/min
X Y,Z Rapid feedrate:	10000 mm/min

**Weight and dimensions**

Maximum weight on table:	42000 Kg
Machine weight aprox.:	45000 Kg
Machine dimensions aprox.:	16000 x 5600 x 4830 mm

**Accessories**

Guarding:	Not included. To be defined according to customer's needs.
Automatic tool changer:	ATC-60
Chip conveyor:	Longitudinal
Coolant:	High pressure through spindle & external
Electronic handwheel:	HR-410
Rotary table:	Dimensions: 1200 x 1200 mm / H: 368 mm Indexing: +/- 3 sec / Max load: 5000 kg / V: 3,7 r.p.m.

**Sale Conditions**

Warranty:	6 months in mechanical spare parts
Sale price (Ex Work):	On request

**Photo**



CORREA L30/104 milling machine