

## TECHNICAL DATA

### Machine Type

| Milling machine      |                             |
|----------------------|-----------------------------|
| Manufacturer:        | CORREA                      |
| Model:               | CF 22/25-Plus / S/n: 967443 |
| Year of manufacture: | 2002                        |
| Condition:           | Refurbished                 |
| Type:                | Bed type                    |
| Control unit:        | HEIDENHAIN TNC-426          |

### Technical Features

#### Dimensions

|                     |               |
|---------------------|---------------|
| Table dimensions:   | 2500 x 700 mm |
| Number of T slots:  | 5             |
| T slots dimensions: | 22 mm         |

#### Traverses of axes

|                  |         |
|------------------|---------|
| X axis traverse: | 2500 mm |
| Y axis traverse: | 800 mm  |
| Z axis traverse: | 800 mm  |

#### Milling head

|                       |                                             |
|-----------------------|---------------------------------------------|
| Head type:            | Auto-indexing milling head UDG (every 2,5°) |
| Tool clamping system: | Hydraulic                                   |
| Taper nose:           | ISO 50 (DIN 69871)                          |
| Speed range:          | 20 - 3.000 r.p.m.                           |
| Spindle power:        | 22 kW                                       |

#### Feedrates

|                       |                 |
|-----------------------|-----------------|
| Feedrate:             | 5 - 5000 mm/min |
| X-Y,Z Rapid feedrate: | 12000 mm/min    |

## Weight and dimensions

|                             |                       |
|-----------------------------|-----------------------|
| Maximum weight on table:    | 4000 Kg               |
| Machine weight approx.:     | 10000 Kg              |
| Machine dimensions approx.: | 6605 x 3315 x 2730 mm |

## Accessories

|                       |             |
|-----------------------|-------------|
| Guarding:             | Yes         |
| Coolant:              | External    |
| Electronic handwheel: | New! HR-510 |

## Sale Conditions

|                       |                                 |
|-----------------------|---------------------------------|
| Warranty:             | 6 months mechanical spare parts |
| Sale price (Ex Work): | On request                      |

## Picture



**Milling machine CORREA CF 22/25-Plus**