

## TECHNICAL DATA

### Machine Type

<b>Grinding/Machining Centre</b>	
Manufacturer:	MAG IAS
Model:	XG 242
Type:	Grinding/Machining Centre
Machine capacity:	Axis X: 750 mm, Z: 250 mm, Y: 100 mm
Control:	CNC SIEMENS 840D control system

### Technical Features

- Superb flexibility thanks to the varying location of all periferical elements
- Modular machine concept
- Several operation/technology modules
- Parts feeding from multiple machine locations
- Best technology disposition of the machine, i.e., the machine can be fitted to the machined part
- Combination of different machining technology
- Dry and wet machining
- Possible chip removal from every location

### Rough & Finish Grinding Options

Soft	<ul style="list-style-type: none"> <li>- Pre-machining with two fixed spindles.</li> <li>- Final machining with two spindles in the axis B</li> <li>- Turning with double tooling</li> </ul>
Hard (dry)	<ul style="list-style-type: none"> <li>- Hard machining with two spindles in the axis B</li> <li>- Hard turning with double tooling</li> </ul>
Wet	<ul style="list-style-type: none"> <li>- Cage tracks grinding with two fixed spindles</li> <li>- Bearing tracks grinding with two spindles in the axis B.</li> <li>- Wheels dressing with double dressers in the axis C.</li> </ul>

## Sale Conditions

Sale price (Ex Works):

On request

## Photo



**MACHINING/GRINDING CENTER MAG IAS XG 242**