

MILLING MACHINE

Manufacturer:	CORREANAYAK
Model:	NORMA
Type:	Bed type



EQUIPMENT

STANDARD EQUIPMENT

- Heidenhain CND system
- Portable handwheel Heidenhain
- Spindle orientation
- Tool Clamping foot pedal
- Ethernet board
- Work light
- Linear ways on the linear axis
- Hydraulic counterbalance on the vertical axis
- A/C electrical cabinet
- Full enclosed guarding
- Teleservice

OPTIONS

- 12-30 or 40 post automatic tool changer
- Chips removal equipment
- Measurement and tool presetting touch probes
- Coolant through the spindle (high pressure)
- 4th axis rotary table
- MQL outer tool microlubrication system
- Universal Manual Head (U22)
- Universal Auto-indexing Differential Head (UGA 0,02°x2,5°)
- Universal Auto-indexing Differential Head (UAD 0,02x0,02°)
- UDG Head

TECHNICAL FEATURES

				NORMA			
				NORMA 20	NORMA 25	NORMA 35	NORMA 45
Table	Surface		mm	2.300 x 1.000	2.800 x 1.000	3.800 x 1.000	4.800 x 1.000
	Max. load table		kg	4.500	6.500	9.000	10.500
Traverses	Longitudinal		mm	2.000	2.500	3.500	4.500
	Cross		mm	1.250			
	Vertical		mm	1.500			
Feeds	Rapid traverses	x-y-z	m/min	20			
Spindle	Spindle nose			ISO-50			
	Programmable speed		r.p.m.	4.000, 6.000			
	Maximum power		kw	24-33			
	Maximum torque		Nm	840-990			
Weight	Machine weight		Kg	17.800	19.000	21.200	25.000